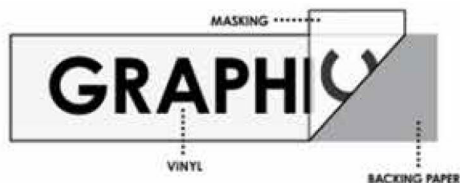


VINYL APPLICATION INSTRUCTIONS

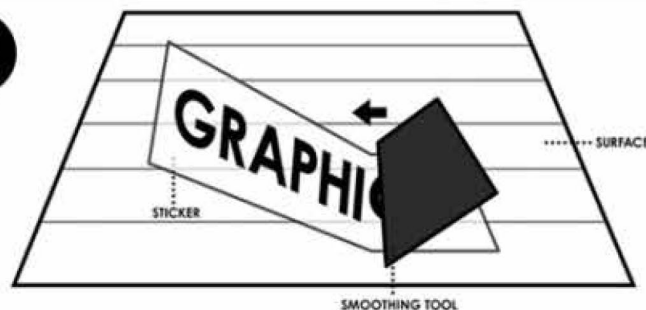
FOR PRESSURE SENSITIVE EMBLEMS
TO FLAT AND CURVED SURFACES WHICH DO NOT HAVE SEVERE COMPLEX CURVES

1



Peel masking away from backing paper. The vinyl graphic should be stuck face-first to the masking material. Discard backing paper.

2



Use a squeegee or credit card to evenly smooth down the vinyl from one side to the other onto your surface. Apply pressure back and forth with your smoothing tool to ensure a strong bond.

3



Remove the masking material by starting in one corner then SLOWLY peeling to the opposite corner.

4

GRAPHIC VINYL STICKER

FINISHED. All that should remain at this point is the vinyl graphic.

Instructions for Label Application

Generally adhesives will meet maximum holding power after at least **72 hours**. We cannot anticipate all of the different surfaces and contaminants that may exist. We recommend that the user conduct a test of surface preparation & label adhesion before ordering labels. In addition when there are changes in plastics, on paint formulations or supplies of these materials, it is advisable to run another evaluation.

Surface Preparation

All surfaces must be cleaned prior to the application of the decals. Clean the area where the decals are to be applied with an industrial strength cleaning solution, or Isopropyl Alcohol. Wipe it dry with a clean rag or absorbent paper towel. The surface must be dry, dust free, & cleaned of all oil, grease & oxidized materials. We recommend an alcohol based cleaner such as denatured alcohol or an equivalent (a non-ammonia base). Rinse thoroughly and dry. When applying vinyl to painted surfaces, paint should be an enamel base paint. **We do not recommend or guarantee applications to latex paint.**

Temperature for Application & Requirements for Storage

See your particular vinyl material specification or data sheet! The vinyl should be allowed to condition to a temperature stated per material speciation or data sheet before application is attempted. The surface must be a minimum temperature for proper adhesion. The storage temperature & maximum shelf life will also be noted for maximum life expectancy of your vinyl.

Storage

The shelf life as defined remains an indicative and maximum data, subject to many external and non-controllable factors. It may never be interpreted as warranty. Storage conditions +4° to +40° C, out of sunlight, original container in clean and dry ventilated area. Use within one year after opening.

Note: For removal procedures, call IDC/Add-A-Wrap # 602-235-0085 or visit our sites directly at: www.Add-A-Wrap.com/www.IndustrialDecalsCo.com

THERE IS NO WARRANTY EXPRESSED OR IMPLIED AGAINST LOSS OF SIGN OR DAMAGE TO VEHICLE SURFACES, WE HAVE NO CONTROL OVER HOW SIGNS ARE CARED FOR, ALTERED, STORED, AND/OR USED, OR THE SURFACE TO WHICH THE SIGNS ARE APPLIED